



MEASUREMENTS (cm)	XS	S	M	L	XL	XXL	3XL	4XL	5XL	Grade	Tol +/-
Half chest	45.0	49.0	53.0	57.0	61.0	65.0	69.0	73.0	77.0	4.0	1.5
Body length (HPS)	66.5	69.5	72.5	75.5	78.5	81.5	84.5	87.5	90.5	3.0	1.5
Shoulder to shoulder	37.0	42.0	47.0	52.0	57.0	62.0	67.0	72.0	77.0	5.0	2.0
Sleeve length	20.0	21.0	22.0	23.0	24.0	25.0	26.0	27.0	28.0	1.0	0.5
Sleeve opening	17.0	18.0	19.0	20.0	21.0	22.0	23.0	24.0	25.0	1.0	0.5
Sleeve hem depth	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	0.0	0.2
Armhole (straight)	19.0	21.0	23.0	25.0	27.0	29.0	31.0	33.0	35.0	2.0	1.0
Back neck opening	18.0	18.5	19.0	19.5	20.0	20.5	21.0	21.5	22.0	0.5	0.3
Back neck drop	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	0.0	0.3
Front neck drop	9.0	10.0	11.0	12.0	13.0	14.0	15.0	16.0	17.0	1.0	0.3
Collar/Rib depth	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	0.0	0.2
Bottom opening	45.5	49.5	53.5	57.5	61.5	65.5	69.5	73.5	77.5	4.0	1.5
Bottom hem depth	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	0.0	0.2